

Work Order ID 53731

November 16, 2009 8:50:15 AM



Page 1

Item ID: D205-706-013

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Fuel Purge Canister

Start Date: 11/16/09 Start Qty: 1.00



Cust Item ID:

Required Date: 11/16/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-706-013 CHG001

W 11.16.09

110

0.00



Pick Kit

Memo

0.00

Packaging

Packaging

PULL FROM STOCK:

1 X D205-706-013 B52363
(CANISTER WAS PULLED FROM KIT TO SHIP TO CALGARY FOR
TESTING)
REPLACE CANISTER
D3262-041 B47499

W 11.16.09

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D412-706-011	CHG	CHG001		
DESC.	Fuel Purge Canister	STC	SH04-54		
LOT	B52538	STC	SR02055NY		
MODEL	Bell 212/412	STC			
MADE IN CANADA				D2729-1	

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00	8-02/11/16						
130 Packaging Packaging	Packaging Memo REPACKEGER PER PPP USING NEW B/N NEW LABELS REQ'D	0.00 0.00							09/14/16 E
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							09/11/16 J

W 07.11.16

Picklist Print

November 16, 2009 8:50:14 AM

Page 1

Work Order ID: 53731

Parent Item: D205-706-013RevN/A

Parent Item Name: Fuel Purge Canister


Comments:

Start Date: 11/16/09

Required Date: 11/16/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D205-706-013RevN/A		Manufactured	No				Each	3.0000	1.0000			
												
Fuel Purge Canister												

Warehouse

Loc Qty

Loc Code

Location

HONG KONG

FG

1

20808

0

39333

1

Main Warehouse

FG032

2

47286

1

52363

1

D3262-041RevA2

Manufactured

No

120

Each

0.0000

1.0000



Canister Assembly

52363

47483

11/16/09

Kim Johnston

From: Mike Petsche [mpetsche@dartaero.com]
Sent: Monday, November 16, 2009 10:25 AM
To: 'L Lacelle'
Cc: 'Jason Murdoch'; 'Kim Johnston'
Subject: RE: Fuel purge

B205 kits are ok....

-----Original Message-----

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: Monday, November 16, 2009 10:05 AM
To: 'Mike Petsche'
Cc: 'Jason Murdoch'; 'Kim Johnston'
Subject: RE: Fuel purge

Hi Mike,

We have an order for a 205 fuel purge, are these affected as well as the 412's ? need to know if we can ship please

Thx LL -----Original Message-----

From: Jason Murdoch [mailto:jmurdoch@dartaero.com]
Sent: October 23, 2009 9:01 AM
To: 'Bill Beckett'
Cc: 'L Lacelle'; 'Mike Petsche'
Subject: RE: Fuel purge

I forward the info to Eric.D

Mike, can you attach this e-mail to CAR09-004 as proof that the D205's are not an issue? Thanks.

Jason Murdoch
Quality Coordinator
jmurdoch@dartaero.com

-----Original Message-----

From: Bill Beckett [mailto:bbeckett@dartaero.com]
Sent: October 23, 2009 8:43 AM
To: 'Jason Murdoch'
Cc: 'L Lacelle'; 'Mike Petsche'
Subject: RE: Fuel purge

Jason - make it so.

-----Original Message-----

From: Mike Petsche [mailto:mpetsche@dartaero.com]
Sent: October 23, 2009 8:38 AM
To: 'Bill Beckett'; 'Jason Murdoch'
Cc: 'L Lacelle'
Subject: RE: Fuel purge

I would say yes....(remove from quarantine that is)

-----Original Message-----

From: Bill Beckett [mailto:bbeckett@dartaero.com]
Sent: Friday, October 23, 2009 8:17 AM
To: mpetsche@dartaero.com; 'Harvey Siemens'
Cc: 'Dan Stow'; 'Marc Bellavance'; 'L Lacelle'; 'David Shepherd'
Subject: RE: Fuel purge

Harvey - I infer that it worked perfectly with the canister empty - correct?

If so, makes sense to me to go up one size.

Mike/Harvey - we have orders for the D205-706-013. Can we remove these from quarantine and ship as per customer requirements?

Bill

-----Original Message-----

From: Mike Petsche [mailto:mpetsche@dartaero.com]
Sent: October 22, 2009 6:04 PM
To: Bill Beckett; Dan Stow; Marc Bellavance
Subject: Fw: Fuel purge

I'm glad to hear they were able to reproduce the problem so quickly.

-----Original Message-----

From: Harvey Siemens
To: mpetsche@dartaero.com
Subject: RE: Fuel purge
Sent: Oct 22, 2009 5:45 PM

We were able to duplicate Eagle problem - fuel and fuel mist blowing out of the bottom vent and not stopping until significant engine spool up, but only with the canister full of fuel (like they never drained it for several days/weeks).

Plan is now to go up one size on the vent system of the canister and see if the problem persists.

What do you think?

Regards,

Harvey Siemens
Mechanical Designer
DART Aerospace Ltd.

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E: hsiemens@dartaero.com
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M: 1060 McTavish Road NE, Calgary, Alberta, T2E 5G9

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-----Original Message-----

From: Mike Petsche [mailto:mpetsche@dartaero.com]
Sent: Thursday, October 22, 2009 2:35 PM
To: Harvey Siemens
Subject: Fuel purge

??

Sent from my BlackBerry

Sent from my BlackBerry